

PETVINIL S65/R68

Polyvinyl Chloride (PVC)

Description

PETVINIL S65/R68 is a polyvinyl chloride resin produced by suspension polymerization. PETVINIL S65/R68 is a white powder characterized by medium average molecular weight and narrow range of particle size distribution. It is suitable for production of rigid PVC parts.

Applications

Extrusion: rigid pipes for irrigation and sewage, rigid profiles (window and door profiles)

Compliance to Regulations

The formulation and production of PETVINIL S65/R68 conforms to the compositional requirements of the Commission Regulation (EU) No. 10/2011.

Properties	Typical Values (*)	Units	Test Methods
Resin Properties			
Viscosity Number (Cyclohexanone, 25°C)	115	cm ³ /g	TS EN ISO 1628-2
K Value (Cyclohexanone, 25°C)	68	-	TS EN ISO 1628-2
Bulk Density	0.56	g/cm ³	TS 448 EN ISO 60
Particle Size Distribution			
>0.250 mm	max. 6	%w	ISO 13320
>0.063 mm	min. 92	%w	ISO 13320
Volatile Matter	max. 0.3	%w	TS EN ISO 1269
Contamination	max. 60	pcs/9dm ²	TS EN ISO 1265

(*) These are typical properties only and are not to be construed as specifications. Customers should confirm results by their own tests.

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Health, Safety and Food Contact Regulations

The detailed information of the PETVINIL S65/R68 product is given in Material Safety Data Sheet and Food Contact Declaration of the product. Please contact your sales representatives or web site for the food contact application compliance (e.g. EU, FDA) and other regulatory documents.

Packing and Storage

The material is packaged in PE bags or in PP Big Bags. The product should be stored in a dry area with an ambient temperature below 50°C. It should be kept away from sunlight, sparks, heat and flame. Inappropriate storage conditions can lead to bad smell, color changes and the deterioration in physical properties. It is advised to process PVC resins within 6 months after delivery.

Recycling

The product is not hazardous or toxic and it is suitable for recycling using available recycling methods.

Medical Applications Policy

The product mentioned herein is not tested for use in pharmaceutical/medical applications. It is the responsibility of the final product manufacturer to determine that PETKIM product is suitable for intended use.

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